

SCANTEC

PC S85R

Property	Value	Unit	Standard
Density	1,20	g/cm ³	ISO 1183
Viscosity		Pas	
Flexural modulus at +23°C	2200	MPa	ISO 178
Maximum flexural strength	100	MPa	ISO 178
Maximum tensile strength	60	MPa	ISO 527-2
Elongation at break		%	ISO 527-2
Elongation at yield	6	%	ISO 527-2
Impact strength			
Notched Charpy at +23°C	25	kJ/m ²	ISO 179
Notched Charpy at -20°C	15	kJ/m ²	ISO 179
Unnotched Charpy at +23°C		kJ/m ²	ISO 179
Unnotched Charpy at -20°C		kJ/m ²	ISO 179
Filler content		±2%	ISO 3451
Heat Distortion Temperature			
HDT 120°C/h at 455kPa (B)	137	°C	ISO 75/1
HDT 120°C/h at 1820kPa (A)	127	°C	ISO 75/1
Softening temperature			
Vicat 50°/h at 9,81N (A)	144	°C	ISO 306
Vicat 50°C/h at 49,05N (B)	139	°C	ISO 306
Flammability			
GWT at 2 mm	850	°C	IEC 695-2-1
UL94 at 1.6 mm	V2		UL94
Mould shrinkage (with flow)	0,5-0,7	%	ISO 294-4
Mould shrinkage (across flow)	0,5-0,7	%	ISO 294-4

Version 3 2001-10-19

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